BASIS WEIGHT SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS KS REGULAR SP/& 25'S
BRAND CODE-0660 (STD)/& 3661 (STD)

EFFECTIVE DATE: 06/29/92
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	57.0	MM
TIPPING LENGTH	:	31.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,789.7697	CUBIC MM
CALCULATED DENSITY	:	24.7503	GMS/CC

MOISTURE

PACK O. V.	:	13.00	% W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.6904764	GRAMS
CALCULATED WEIGHT:		1.5222	LBS. /1000
PAPER AND ADHESIVE	:	.0399589	GRAMS
ROD WEIGHT	:	.7304353	GRAMS
TIPPING AND ADHESIVE	:	.0405981	GRAMS
TOTAL LESS PLUG	:	.7710334	GRAMS

REASON FOR CHANGE : CIGARETTE TARGET FILLER WEIGHT REDUCED
: APPROXIMATELY 5 MG. OK TO MIX FINISHED
: CIGARETTES.

PREPARED BY : ALLYSON M. MELBURN
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APPROVED BY: E. D. White

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